

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

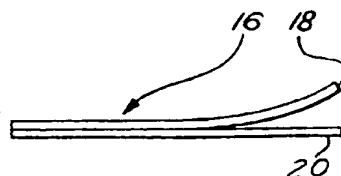
**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A23P 1/08	A1	(11) International Publication Number: WO 95/01735 (43) International Publication Date: 19 January 1995 (19.01.95)
(21) International Application Number: PCT/US94/07559 (22) International Filing Date: 6 July 1994 (06.07.94) (30) Priority Data: 08/088,125 7 July 1993 (07.07.93) US (71)(72) Applicant and Inventor: STEWART, Douglas, Robert [US/US]; 203 16th Street, Marysville, MI 48040 (US). (74) Agents: REED, T., David et al.; The Procter & Gamble Company, 5299 Spring Grove Avenue, Cincinnati, OH 45217 (US).		(81) Designated States: AM, AU, BB, BG, BR, BY, CA, CN, CZ, FI, GE, HU, JP, KG, KP, KR, KZ, LK, LV, MD, MG, MN, MW, NO, NZ, PL, RO, RU, SD, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: EDIBLE FILM AND METHOD OF USING SAME FOR DECORATING FOODSTUFFS



(57) Abstract

An edible film and method of using same for decorating foodstuffs, in particular and baked goods, wherein anyone can easily, inexpensively and artistically decorate foodstuffs. The edible film according to the present invention is composed of an edible polymer film which is preferably releasably mounted upon a flexible substrate to provide a reinforced edible film. The edible film is peelably released from the substrate to provide decorations for the foodstuff. The edible film may be decoratively prepared into predetermined decorations prior to distribution, which may include being pre-printed, pre-cut, colored, or being of pre-selected opacity and sheen. Pre-printing may be accomplished by any suitable printing process utilizing edible inks. Alternatively, the edible film may be distributed in a not yet finalized decoration form, wherein finalization is left up to the user. For example, the reinforced edible film may be distributed without being pre-printed or only partially pre-printed, wherein the user controls subsequent printing, writing, drawing or otherwise marking upon the edible film, such as by use of edible ink writing instruments. Further, the user may purchase sheets of the reinforced edible film and thereafter cut the reinforced edible film sheets into shapes defined by the user.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

EDIBLE FILM AND METHOD OF USING SAME FOR DECORATING FOODSTUFFS

BACKGROUND OF THE INVENTION

1. Field of the invention:

The present invention relates to devices and methods used to decorate foodstuffs, particularly baked goods, such as for example cakes and pies. More particularly, the present invention relates to an edible film for decorating foodstuffs that is releasably adhered to a substrate, wherein the edible film is peelably released from the substrate and thereupon applied to the foodstuff. The edible film may be pre-printed with edible inks or may be written or drawn upon by the user such as for example by edible ink pens, may be colored, clear or selectively opaque, may be die-cut into pre-selected shapes or may be cut into selected shapes by the user.

2. Description of the Prior Art:

Foodstuffs, particularly baked goods, such as cakes, pies, cookies, and the like, are frequently decorated so as to present a pleasing presentation to those who are about to enjoy eating them. Especially on notable occasions such as a birthday, a holiday or a major life event such as a graduation or a wedding, cakes and other foodstuffs are ornately decorated in a manner consonant with the theme of the occasion.

The decoration of a special occasion cake, for example, usually involves an encompassing icing, artistic ornamentations of icing applied thereupon, and possibly one or more appliques of pictorialized icing. Clearly, only excellent results can be expected

if the person applying the artistic ornamentations is a true artisan. And, the pictorialized icing is generally restricted to only generic occasions, but not for unique occasions, such as a person receiving a promotion at work. In any event, such beautifully decorated foodstuffs are rather expensive, and even more so when they are personalized.

Accordingly, it would be a significant advance in the foodstuff decorating art if foodstuffs could be beautifully decorated without the labor of an artisan or without expensive and occasion limited icing appliques.

In the prior art there have been various attempts at this noble goal, with greater and lesser degrees of success.

U.S. Patent 3,852,494 to Williamson, dated December 3, 1974, discloses a method and apparatus for decorating a confectionary item, such as a cake, wherein a stamp is vertically moved to kiss the icing surface and thereupon transfer an edible outline to the icing. Thereafter, an artisan manually fills-in the outline with an edible color fill material.

U.S. Patent 4,024,287 to Golchert, discloses a process for decorating a confectionary item, such as a cake, wherein a design is traced onto a transfer medium, such as tissue paper. The transfer medium is then placed onto the confectionary item and a moist sponge placed thereover to cause the design to transfer onto the confectionary item.

U.S. Patent 4,531,292 to Pasternack, dated July 30, 1985, discloses an imaging process for decorating foodstuffs, wherein an

image is received by an electronic image processor which thereupon generates drive signals to a scribing means. The scribing means includes a bridge that carries an electromagnetically actuated stylus which effects to inscribably transfer edible ink from a transfer sheet onto the foodstuff or an icing applique.

U.S. Patent 4,578,273 to Krubert, dated March 25, 1986, discloses a method for printing upon foodstuffs, wherein a hard icing placed upon the foodstuff is color printed via a series of printings at successive print stations, each providing a different color.

U.S. Patent 4,910,661 to Barth et al, dated March 20, 1990, discloses an automatic decorating machine for applying flowable decorative materials to foodstuffs and other articles. A video image may be combined with artwork or characters as an input to an electronic circuit which then controls operation of liquid spray applicators and icing dispensers to provide a decorated foodstuff having decorations that are a facsimile of the input.

U.S. Patent 5,017,394 to Macpherson et al, dated May 21, 1991, discloses a method for decorating foodstuffs, wherein an edible base shape is screen casted upon a carrier medium and thereafter printed upon preferably by a screen printing process. An apparatus is used to separate the base shape from the carrier medium so that the base shape may be thereafter applied to the foodstuff.

The various attempts at providing improved foodstuff decoration suffer from any or all of: reliance upon artisan labor,

4

excessively complicated and expensive apparatus, or applications limitations.

Accordingly, what is needed is a universally applicable, simplistic and inexpensive provision for foodstuff decoration, which provision is easily and competently accessible to the average user.

SUMMARY OF THE INVENTION

The present invention is an edible film and method of using same for decorating foodstuffs, in particular and baked goods, wherein anyone can easily, inexpensively and artistically decorate foodstuffs.

The edible film according to the present invention is composed of an edible polymer film which is preferably releasably mounted upon a flexible substrate to provide a reinforced edible film. The edible film is peelably released from the substrate to provide decorations for the foodstuff. The edible film may be decoratively prepared into predetermined decorations prior to distribution, which may include being pre-printed, pre-cut, colored, or being of pre-selected opacity and sheen. Pre-printing may be accomplished by any suitable printing process utilizing edible inks. Alternatively, the edible film may be distributed in a not yet finalized decoration form, wherein finalization is left up to the user. For example, the reinforced edible film may be distributed without being pre-printed or only partially pre-printed, wherein the user controls subsequent printing, writing, drawing or otherwise marking upon the edible film, such as by use of edible ink pens. Further, the user may

purchase sheets of the reinforced edible film and thereafter cut the reinforced edible film sheets into shapes defined by the user.

The reinforced edible film may be distributed in the form of prepared decorating kits containing decorations for decorating foodstuffs generically for common occasions, which kits may further have provision for user modification for individualized preparation or finalization of the decorations. The reinforced edible film may be further made available for commercial preparation of personalized decoratively prepared edible film decorations.

In a first version of the method according to the present invention, an edible film is pre-printed utilizing edible inks into decorations. The pre-printing may be based upon any pictorial or graphic source, and may be generic or may be personalized. The user then releases the edible film from its flexible substrate and places the pre-printed edible film onto the foodstuff. For example, a happy birthday design on an edible film may be placed upon the icing at the top of a birthday cake.

In a second version of the method according to the present invention, an edible film is not pre-printed or is only partly pre-printed. The user places personalized markings upon the edible film utilizing edible ink, such as from edible ink pens. The user then releases the edible film from its flexible substrate and then places it upon the foodstuff, as recounted immediately above.

In yet a third version of the method according to the present invention, the user may cut the reinforced edible film into desired shapes or may use pre-cut shapes of the edible film, which after

the edible film is released from the substrate, are then placed at decoratively pleasing locations on a foodstuff. The edible film may be pre-printed, colored or otherwise decorated so as to be decoratively distinguishable when placed upon the foodstuff.

Accordingly, it is an object of the present invention to provide an edible film and method of using same for decorating a foodstuff, wherein a user can accomplish artistically professional results inexpensively and without training or innate talent.

It is a further object of the present invention to provide kits for foodstuff decorations, wherein the kits contain pre-printed and pre-cut edible film decorations which may be applicable to generic or specific occasions.

It is another object of the present invention to provide kits for foodstuff decorations, wherein the kits contain non-printed or partly printed and non-cut or pre-cut edible film sheets or portions of sheets which are finalized by a user to form decorations which may be applicable to generic or specific occasions.

It is an additional object of the present invention to provide an edible film releasably adhered to a flexible substrate so as to provide a reinforced edible film that admits of rough handling, yet the film itself may be very delicate and gossamer.

It is still another object of the present invention to provide a reinforced edible film having structural integrity sufficiently suitable for printing thereupon by manual or automatic processes, yet when the edible film is peeled from the flexible substrate, the edible film becomes a decoration that is of such a delicate and

gossamer quality that it is able to conjoin with the surface of the foodstuff in a manner that suggests the decoration alone and not the edible film basis therefor.

It is yet another object of the present invention to provide a foodstuff decoration which is applicable to a wide range of foodstuff decoration situations, wherein the decoration supplies a visual contribution thereto and may or may not contribute to the taste and masticatory feel of the foodstuff.

It is still a further object of the present invention to provide a reinforced edible film which is translucent sufficiently to enable a user to trace onto the edible film portion of the reinforced edible film a depiction constituting any picture, graphic, drawing, etc. that has been placed beneath the reinforced edible film.

These, and additional objects, advantages, features and benefits of the present invention will become apparent from the following specification.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of a foodstuff decorated using the reinforced edible film and method of use therefor according to the present invention.

Figure 2 is a partly sectional end view of a manual forming apparatus for providing a reinforced edible film according to the present invention.

Figure 3 is a top plan view of the manual forming apparatus depicted in Figure 2.

8

Figure 4 is a side view of the manual forming apparatus depicted in Figure 2.

Figure 5 is a side view of the reinforced edible film according to the present invention.

Figure 6 is a top plan view of the reinforced edible film shown in the process of the edible film being peeled from the substrate.

Figure 7 is a side view of the reinforced edible film of Figure 6, wherein the edible film is being peeled from its releasable substrate.

Figure 8 depicts pre-printed and pre-cut decorations for a specific occasion utilizing the reinforced edible film according to the present invention.

Figure 9 depicts two examples of reinforced edible film: the upper example is a colored reinforced edible film having a number of pre-cut decorations for a generic occasion; the lower example is a reinforced edible film having pre-cut, pre-printed decorations for a generic occasion.

Figure 10 depicts a blank reinforced edible film according to the present invention which may be user marked upon and user cut.

Figure 11 depicts a reinforced edible film as depicted in Figure 10, wherein the edible film is shown being custom marked upon by a user.

Figure 12 is a kit containing sheets of the reinforced edible film which may be pre-printed, blank, pre-cut, uncut, colored, clear, of selected opacity, of selected sheen, or some combination

thereof, and also including a number of edible ink writing instruments.

Figure 13 is a schematic of an automated forming apparatus for providing the reinforced edible film according to the present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the Drawing, decorations 10 made according to the method of the present invention are shown operatively located on the icing 12 of a foodstuff 14 in the form of a cake. In this regard, it will be noted that the decorations 10 appear to be integral with the icing 12 and are decoratively arranged in a manner determined by a user. In the exemplification depicted in Figure 1, the user selected decorations 10 in the form of hearts 10a which the user placed alignably around the side of the cake, and further placed pre-printed lettering 10b which is specific to an occasion (in this case a twenty-first birthday) to the top of the cake.

In order to accomplish the aforesaid decorative effect on the foodstuff 14, the user utilized a reinforced edible film 16 composed of an edible film 18 which is releasably attached to a flexible substrate 20 (see Figure 5). The edible film has been cut and the edible film printed upon to provide the decorations 10a, 10b depicted in Figure 1. The edible film 18 is itself sufficiently gossamer so as to unobtrusively meld into the icing 12, while the substrate 20 provides sufficient structural integrity for the edible

film so that it may be easily and effectively processed into a¹⁰
decoration, such as for example printing and cutting thereof.

The edible film 18 is preferably a water soluble polymer film, such as that manufactured by Dow Chemical Company of Midland, Michigan under the trademark METHOCEL. METHOCEL encompasses a range of both methylcellulose and hydroxypropyl methylcellulose in a wide range of viscosities, hydroxypropyl methylcellulose being preferred. However, other kinds of edible films known in the art may be used.

The substrate 20 is a food product compatible, flexible sheet which has the properties of releasably adhering to the edible film 18 in a manner that admits of hand peeling and further of providing mechanical handling integrity for the edible film so that the edible film may be processed, such as by printing and cutting, into a decoration. An example of an acceptable substrate 20 is mylar, preferably 3 mil DuPont EB-11 mylar sheet. Other food product compatible substrates may be used.

A preferred method of preparing the preferred edible film 18 is as follows.

Firstly, a solution 21 of edible film material must be provided. In the case of hydroxypropyl methylcellulose, the following steps are suggested by Dow Chemical Company which makes use of the principle that hydroxypropyl methylcellulose is insoluble in hot water: disperse in water the hydroxypropyl methylcellulose product using 1/5 to 1/3 the required total amount of water as hot water (176 to 194 degrees F.) while agitating the water, upon thorough

wetting of the hydroxypropyl methylcellulose particles, the remaining water is added as cold water while continuing agitation, after a smooth solution has been obtained at less than 77 degrees F the agitation is continued for approximately 20 minutes. The ratio of hydroxypropyl methylcellulose to water is predetermined to arrive at a preselected viscosity of the resulting edible film.

Additional ingredients may now be stirred into the solution, one at a time, so that the final properties of the edible film formed therefrom are as desired. For example, the following additives may be added to the solution. A plasticizer, such as propylene glycol may be added to control elasticity of the edible film, to control adhesion of the edible film to the substrate, and to provide variation in surface sheen of the edible film. Starch may be added to build edible film body, to control opacity thereof and to provide variation of surface sheen of the edible film (it tends to create a matte finish). A colorant in the form of an approved food color controls the color of the edible film. A flavoring in the form of an approved food flavor, such as for example oils, extracts and artificial flavors, controls the taste of the edible film.

Examples of solutions 21 for providing the preferred edible film 18 are as follows.

Example 1, for providing a clear edible film:

18 grams of hydroxypropyl methylcellulose;
1 ml of propylene glycol; and
240 ml of water.

Example 2, for providing a colorless and opaque edible film:

18 grams of hydroxypropyl methylcellulose;
1 ml of propylene glycol;
245 ml of water; and

12 grams of starch. 12

Example 3, for providing a pink and translucent edible film:

18 grams of hydroxypropyl methylcellulose;
0.5 ml of propylene glycol;
235 ml of water; and
5 ml of food coloring composed of:
water, propylene glycol, and
FD&C Red #3.

Example 4, for providing a black and opaque edible film:

18 grams of hydroxypropyl methylcellulose;
1 ml of propylene glycol;
240 ml of water;
4 grams of starch; and
10 ml of food coloring composed of:
water, propylene glycol, and
FD&C Blue #1, Red #3,
Yellow #5 and Yellow #6.

Example 5, for providing a yellow and opaque, lemon flavored edible film:

20 grams of hydroxypropyl methylcellulose;
1 ml of propylene glycol;
240 ml of water;
4 grams of starch;
2 ml of lemon extract;
2 grams of sweetener (aspartame); and
10 ml of food coloring composed of:
water, propylene glycol, and
FD&C Red #40 and Yellow #5.

Next, the solution 21 is formed into a film geometry upon the substrate 20. This is accomplished by either a manual forming apparatus 15 (see Figures 2 through 4) or by an automated forming apparatus 28 (see Figure 14).

The manual forming apparatus 15 includes a glass base 22 which lays horizontally on a surface (not shown) such as a table. The substrate 20 is laid upon the glass base 22 and the edges thereof, including opposite edges 20a, 20b, are taped by a mylar

13

tape 24 having a non-permanent adhesive to the glass base 22. The thickness of the tape 24 defines the thickness of the edible film 18 to be formed. Accordingly, the thickness of the edible film is controlled by varying the tape thickness itself or by adding or subtracting layers of the tape. A thickness range of between .0004 to .0015 inch is preferred for providing unobtrusively thin, gossamer edible films. Thicker edible films can provide more flavor and provide greater mechanical strength for manipulation by a user. A glass wiper 26 is placed edgewise onto the tape 24 at each edge 20a, 20b of the substrate 20 so as to be slidable therealong. A preselected quantity of solution 21 is poured onto the substrate 20 and starting from one end of the substrate 20, the wiper 26 is wiped along the tape 24 in the direction indicated by arrow M while being inclined acutely (approximately at 45 degrees to the substrate) in the direction of the wiping movement. The speed of movement is maintained so that the solution 21 is formed into a uniform film geometry as the wiper 26 slides on the tape 24.

The solution 21 now having a film geometry must be dried. Drying may take 12 to 14 hours in room temperature ambient air, but the drying time may be shortened significantly by increasing air temperature and circulation. The tape 24 may be removed at any time. Upon the completion of edible film drying, the result is a reinforced edible film 16 in the form of an edible film 18 releasably adhered to a substrate 20, as shown in Figure 5.

The automated forming apparatus 28, shown in Figure 13, provides commercial quantities of the reinforced edible film 16.

The process line 28a is logically controlled, as for example by a programmable logic controller, such as an Allen-Bradley SCL 500. Programmability allows flexibility in adjusting sequencing, process line speed, etc., via a personal computer and software interface.

The substrate 20 is provided as a coil 20a and is decoiled at a decoiler station 30. The decoiler station 30 preferably provides two coil positions, one in a process position on-line and one in a reload position off-line. The two positions alternate as the decoiler station 30 is allowed to shift transverse to the process line 28a. This effects to reduce idle manufacturing time while reloading a new substrate coil, so that one is always in the process position. An example of a coil 20a of substrate 20 in the form of DuPont 3 mil EB-11 mylar film has a width of between 18 and 55 inches and a length of 6,200 feet. The decoiler station 30 is electrically driven preferably by a DC drive and is asynchronous to the process line drives.

A tension arm 32 provides a buffer between the coil drives and the process drives. The tension arm 32 is structured to maintain constant tensioning of the decoiled portion of the substrate coming off the substrate coil 20a.

The substrate 20 is drawn up to the process line by cushioned, spring tensioned wheels 34 which are arranged in two opposing rows, one on either side of the substrate, so as to supply a pinching force to the substrate as it passes thereby. The wheels 34 contact about 1 inch of the substrate surface, upper and lower. The substrate 20 is supported between the rows of wheels 34 by a

15

flat teflon coated plate surface 35 to prevent sagging of the substrate as it is transferred.

A casting station 36 is provided, consisting for example of a 50 gallon tank 36a holding the solution 21 overhead the substrate 20. A plurality of nozzles 36b, such as for example 10 nozzles uniformly spaced across the width of the substrate 20, are solenoid operated to allow gravity feed of the solution 21 from the tank 36a to the substrate 20. The solenoids are logically controlled to meter the solution flow rate at the nozzles 36b so as to conform with line speed as based upon the rate of rotation of the drive wheels 34.

A plurality of casting stations may be located sequentially along the process line 28a so as to provide ready change in the solution formulation so as to minimize line disruption.

Trailing the casting station 36 is a forming station 38. The forming station 38 provides for leveling, smoothing and thickness control of the edible film 18 being formed from the dispensed solution 21. A wiper 38a in the form, for example, of a single plate of tempered glass is located transverse to and overhead the substrate 20. The overhead location is controlled by finely threaded screws with respect to a stationarily affixed mounting bracket 38b, which overhead location relative to the substrate 20 determines the thickness of the edible film 18. The edible film 18 is formed as the substrate 20 passes beneath the wiper 38a and is thereupon leveled and smoothed. The wiper 38a is inclined with respect to the substrate 20 at an acute incoming angle, preferably

of around 45 degrees.

16

Next, a dehydration tunnel 40 provides filtered and heated air in forced circulation adjacent the drying, newly formed edible film 18. The temperature and rate of air circulation is controlled to adjust to line speed and solution formulation.

After the dehydration tunnel 40, the now more-or-less dried edible film 18 is ambiently dried and cooled at a finishing station 42, resulting in a finished reinforced edible film 16.

Lastly, the reinforced edible film 16 is either rolled or cut to size at a final processing station 44. The edible film 18 may thereafter be die cut to provide decoration defining score lines and/or the edible film may be imprinted at one or more adjacent in-line stations; otherwise, the reinforced edible film 16 may be taken elsewhere for storage, shipping or further processing.

Turning now to Figures 6 through 13, the method of use of the reinforced edible film 16 will now be detailed.

Figures 6 and 7 show how the foodstuff 14 was decorated using the reinforced edible film 16. Figure 6 shows a sheet of the reinforced edible film 16, wherein the edible film 18 has been imprinted with the edible ink design of the top decoration 10b and the side decorations 10a. The edible film 18 has a die cut score 10c which defines the top decoration 10b. The user removes the edible film 18 carrying the top decoration 10b from the substrate 20 by starting peeling at the score line 10c by using his or her fingernail, which may be facilitated by gently folding the substrate at the score line 10c, to peel the top decoration 10b off from the

17

substrate 20, as shown in Figure 7. The user then places the top decoration 10b onto the top of the foodstuff 14 in a pleasing placement thereupon, as shown in Figure 1. The side decorations 10a are provided in strips having die cut score lines 10c which define rows of decorations that facilitate side-by-side alignment of the decorations around the side of the foodstuff 14. The edible film portions carrying the side decorations 10b are manually peeled off from the substrate 20 with the initial aid of the user's fingernail by either gently folding the substrate at the score line 10c or starting peeling at the edge and then peeling off the edible film from the substrate in the same manner as shown in Figure 7. The decoration 10b is then placed upon the side of the foodstuff 14 as shown in Figure 1. It will be understood that preferably the edible film 18 is gossamer, wherein its thickness is sufficiently thin so that it basically disappears as against the foodstuff 14, which in this case is the icing 12 thereof. In this regard, moisture of the foodstuff 14 transfers to the edible film 18, causing adherence of the edible film to the surface of the foodstuff without destroying the edible film in the process. Accordingly, an incredibly professional foodstuff decoration has been effected independent of the discretionary income and artistic acumen of the user.

Figures 8 through 12 show variations of methods of using the reinforced edible film 16. Figure 8 depicts a reinforced edible film 16 having a pre-printed, pre-cut (see score lines 10c) edible film 18 in the form of finalized decorations 10d for use at a specific occasion. Figure 9 depicts two examples of sheets of reinforced

edible film 16. The upper example depicts a sheet of reinforced edible film 16 having a colored edible film 18 with pre-cut (see score lines 10c) decorations 10f for use at a generic occasion. The lower example depicts a sheet of reinforced edible film 16 having an edible film 18 that has pre-printed, pre-cut (see score lines 10c) decorations 10e. Figure 10 depicts a non-printed, uncut sheet of reinforced edible film 16 for any occasion, in which the edible film 18 is to be printed upon by a user and the reinforced edible film cut by the user so as to provide user finalized decorations 10g, such as depicted in Figure 11. With regard to Figure 11, the user is utilizing a writing instrument 46, preferably a pen of the felt tip variety, having contained therein colored edible ink to draw the decorations 10g. The process depicted in Figure 11 shows the decorations being free-hand drawn by the user. The user could also have traced the decorations by placing the reinforced edible film 16 over some depiction, and then following the outlines or features of the depiction visibly through the reinforced edible film.

It is also possible to supply the reinforced edible film 16 with the edible film 18 partly pre-printed, wherein the user finalizes the decoration by marking upon it. For example, the top decoration 10b shown in Figures 1 and 6 may have only the generic words "HAPPY BIRTHDAY" and the user writes in the celebrant's age, in this case the numeral "21".

It is also possible for sheets of reinforced edible film 16 as depicted in Figure 10 to be utilized by printing facilities to produce generic and/or personalized printing upon the edible film

18. The printing may include special¹⁹ messages, pictures and/or drawings, other source materials or any combination thereof. Because of the substrate 20, the printing facility can handle the reinforced edible film 16 similarly to the way it would handle paper, thus making available practically any printing machine and printing method for creating decorations, provided, of course, edible inks are used.

Finally, Figure 12 depicts a kit 48 for use to decorate a foodstuff, such as for example a cake. The kit 48 contains a plurality of sheets of reinforced edible film 16, which may include, for instance, colored, flavored, tasteless, opaque, or clear edible films and may further include pre-printed and/or pre-cut edible films for purposes consonant with an identified occasion. The kit 48 optionally includes a plurality of assorted colored edible ink writing instruments 46, which are preferably of the felt tip pen variety for user utilization as generally depicted in Figure 11.

Over-all, the following advantages of the reinforced edible film and the method of its use are:

1. The edible film can be made very thin, on the order of .0004 inches, wherein it is so gossamer that it will essentially disappear when applied to a foodstuff, yet the substrate will give it mechanical workability while it is being fashioned into a decoration.
2. The edible film may be mass produced and easily stored over long periods.
3. The edible film may be clear, colored, opaque or anything

in between. This facilitates pre-printing and user marking upon the edible film (such as for example by printing, writing or drawing upon it). It also facilitates pre-cut and user cut design shapes of the edible film being decorative in their own right.

4. The edible film may be easily die cut to provide score lines that at least in part define the areal definition of decorations while the substrate is not cut. Gentle folding of the substrate at the score line permits a user to easily use his or her fingernail to begin the peeling of the edible film from the substrate. Alternatively, if available, the user may use his or her fingernail to begin peeling at the edge of the edible film.

5. The reinforced edible film may be easily cut with scissors or a knife by a user, and the user may even use a razor blade or razor knife to cut through only the edible film and not cut through the substrate when defining the areal extent of the decorations being finalized.

6. The edible film may be tasteless or flavored, thereby enhancing the taste of the foodstuff, or simply unaffecting its taste.

7. The substrate facilitates handling of the edible film in a manner customary of paper, yet the edible film itself may be extremely delicate. The edible film may be placed into conventional printing presses, pen plotters, ink jet printers, silk screen printers, and so on, and may be hand marked upon, rubber stamped, etc. Yet, easy manual release of the edible film from the substrate makes the edible film itself simply accessible when it is.

time to apply it to a foodstuff. ²¹

8. The reinforced edible film may be supplied in sheets wherein the substrate delivers the mechanical rigidity that is appropriate for user defined shape cutting.

9. The reinforced edible film may have pre-printed, partly printed or non-printed edible film, wherein the user may add or supply user defined marking thereupon.

10. The reinforced edible film may be sufficiently translucent so as to enable a user to trace onto the edible film portion of the reinforced edible film a depiction constituting any picture, graphic, drawing, etc. that has been placed beneath the reinforced edible film.

11. The reinforced edible film may be supplied in kit form for a user to customize the decoration of foodstuffs, wherein the kit may include a plurality of assorted reinforced edible film sheets and edible ink writing instruments.

12. The reinforced edible film may be utilized by commercial businesses to transfer newly created or user supplied video, photographic, computer generated images, text, graphics or other source to the edible film and then present the decorated reinforced edible film to the user customer. This can even be performed on a mail order basis.

13. The edible film carrying the decoration will absorb moisture from the surface of the foodstuff upon which it is placed and thereupon adhere to the foodstuff without the edible film being destroyed thereby.

It is to be understood that the edible film may be used alone without the substrate for purposes of providing foodstuff decorations in the manner as outlined hereinabove, and that reinforced edible films are described herein only by way of preferred example. Further, the term "marking" is to be understood to mean causing any kind of indicia to be placed upon the edible film, such as, for example, by printing, writing, drawing, or any other image transfer means, and may include causing selected additives in the edible film solution to produce patterns in the dried edible film.

It is to be further understood that the edible film and method of use therefor may be used with any foodstuff, including, but not limited to confectionaries, inclusive of candies and ice creams. Further, foodstuffs ordinarily not having surface moisture sufficient to adherably hold the edible film thereto may be supplied by the user with the requisite surface moisture. For example, spraying water upon the surface of a dry foodstuff can supply sufficient moisture so that the edible film 18 adheres to the surface of the foodstuff.

To those skilled in the art to which this invention appertains, the above described preferred embodiment may be subject to change or modification. Such change or modification can be carried out without departing from the scope of the invention, which is intended to be limited only by the scope of the appended claims.

What is Claimed is:

1. A reinforced edible film for use in providing decoration of a foodstuff, comprising:

an edible film; and

a food compatible substrate releasably adhered to said edible film, characterized in that said edible film is peelable with respect to said substrate.

2. The reinforced edible film of Claim 1, wherein said substrate is constructed of a mechanically strong, flexible sheet material which provides workability of said edible film, preferably wherein said edible film and said substrate are translucent.

3. The reinforced edible film of Claim 1 or 2, wherein said edible film is provided with score lines for defining at least one decoration provided by said edible film, wherein said score lines do not cut through said substrate.

4. The reinforced edible film of Claim 1, 2 or 3 wherein said substrate comprises mylar.

5. The reinforced edible film of Claim 2, wherein said edible film comprises an edible polymer film, preferably wherein said polymer edible film comprises one of methylcellulose and hydroxypropyl methylcellulose.

6. The reinforced edible film of Claim 1, 2, 3, 4 or 5, wherein at least one of said at least one decorations is at least partly finalized by being pre-printed upon.

7. A kit for providing decoration of a foodstuff, comprising:

(1) at least one reinforced edible film, according to Claims 1, 2, 3, 4, 5 or 6; and

(2) at least one writing instrument for applying at least one edible mark upon the edible film.

8. A method for providing a reinforced edible film, comprising the steps of:

providing an edible film solution; preferably by mixing a first quantity of edible polymer film material into a second quantity of water to form said solution, wherein the ratio between first quantity and said second quantity is predetermined to arrive at a preselected viscosity of said edible film,

providing a substrate constructed of a food compatible material;

placing a quantity of said edible film solution onto said substrate;

smoothing said edible film solution across said substrate at a substantially uniform predetermined thickness with respect to said substrate; and

drying said edible film solution to provide an edible film that is releasably adhered to said substrate.

9. The method of Claim 8, wherein said step of providing an edible film further comprises selecting viscosity, thickness, color, opacity, sheen, taste and masticulatory feel of said edible film.

10. A method for providing foodstuff decoration by providing a reinforced film according to Claim 8 or 9; and

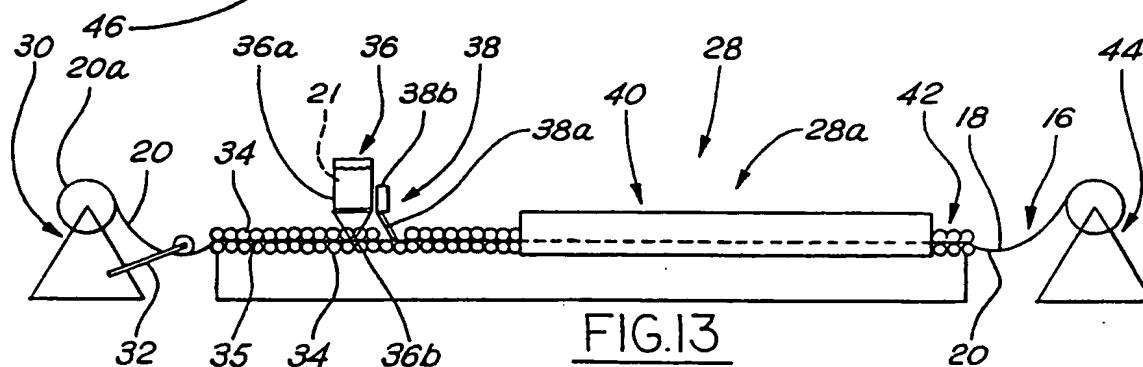
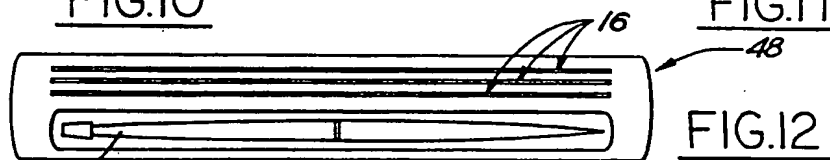
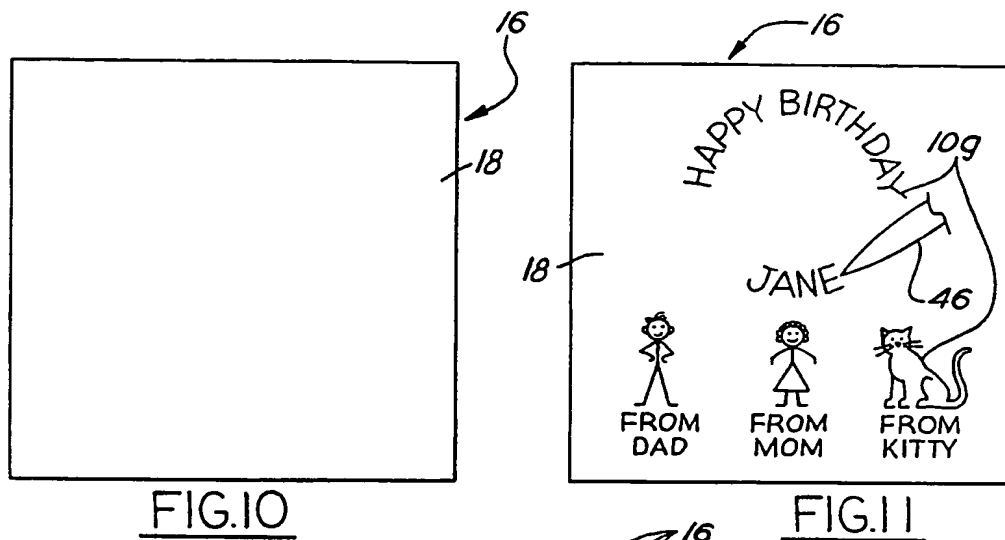
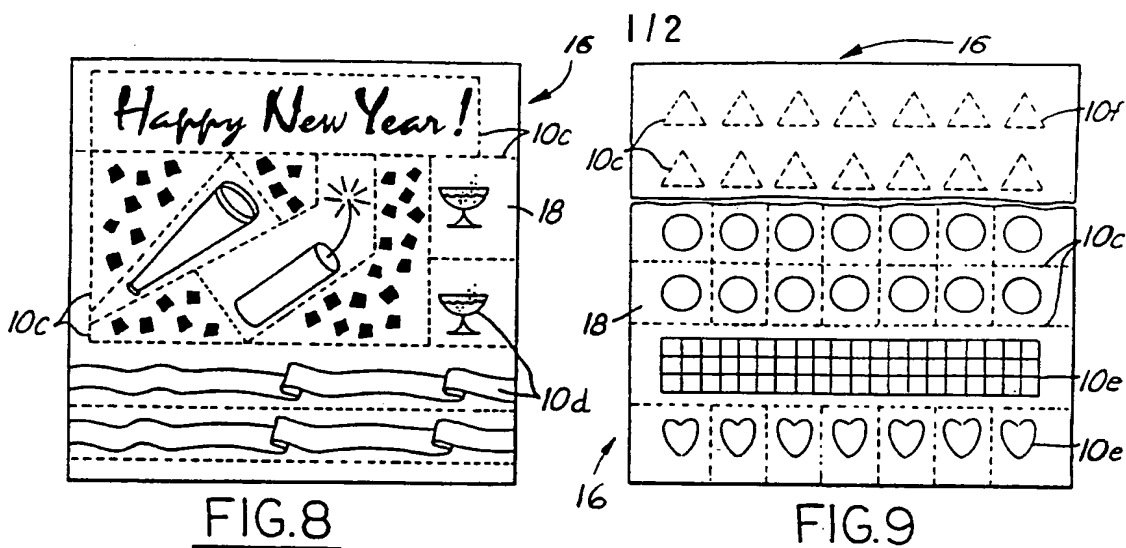
selectively shaping the edible film to form at least one decoration;

peeling said at least one decoration from said substrate; and

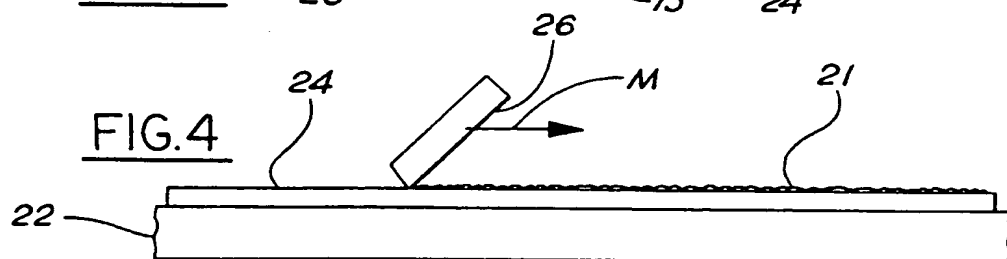
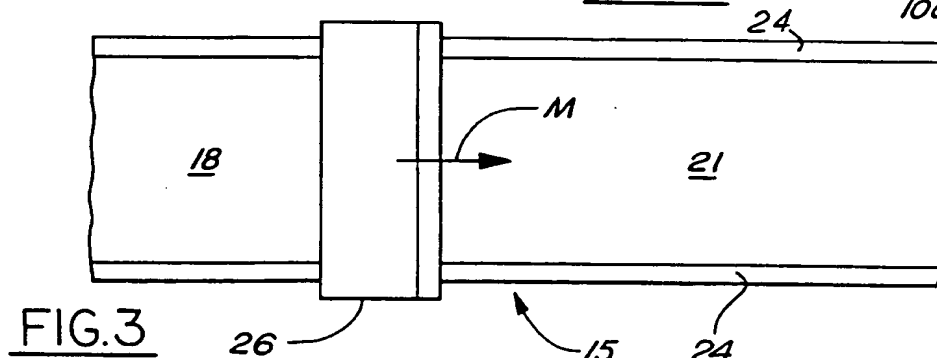
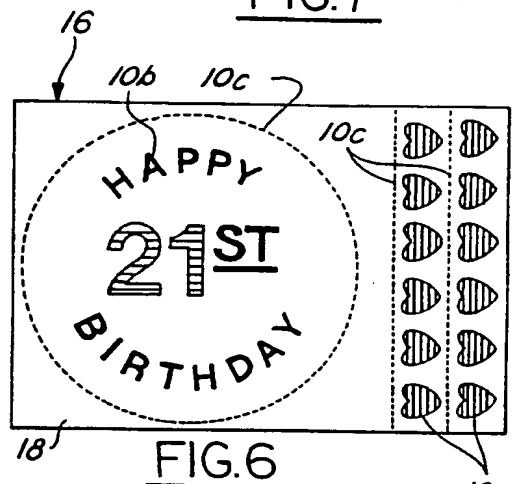
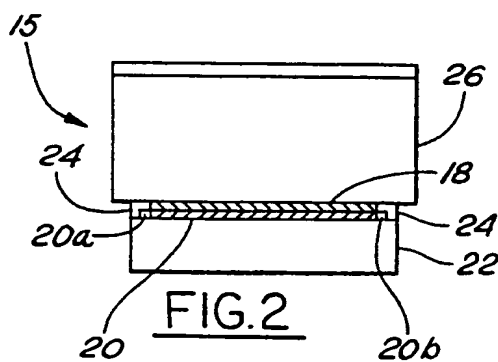
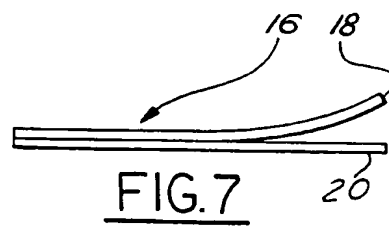
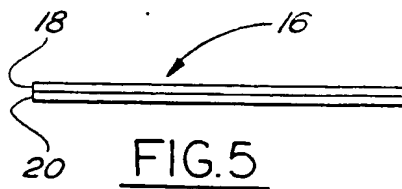
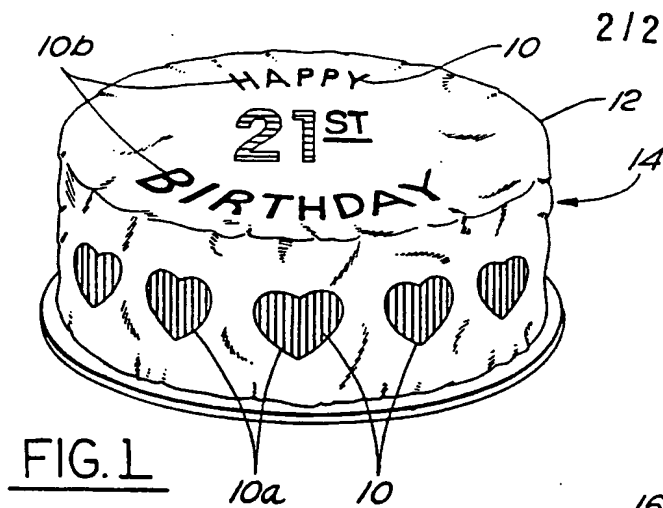
placing said at least one decoration onto a foodstuff to thereby decorate the foodstuff.

11. The method of Claim 8, 9 or 10, wherein said film is marked by (1) placing a depiction beneath said reinforced edible film; and marking said edible film by tracing the depiction as visibly seen through said reinforced edible film; or (2) placing said edible film into a printing apparatus; and

actuating the printing apparatus to thereby print an edible printing media onto said edible film.



SUBSTITUTE SHEET (RULE 26)



SUBSTITUTE SHEET (RULE 26)

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 94/07559A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A23P1/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A23G A23P A21D B44C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	FR,A,2 640 473 (P. POUGHON) 22 June 1990 see the whole document ---	1,2,6 2,3,5,11
X	GB,A,2 234 422 (LEONARD BAKING CO.) 6 February 1991 see claims 1,2,5,10 see figures 8-11 see page 4, paragraph 6 - page 6, paragraph 2 ---	1,2,6-11
X	US,A,3 503 345 (L. ABRAMS) 31 March 1970 see the whole document ---	1,6
	--- -/--	

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search

28 September 1994

Date of mailing of the international search report

14. 10. 94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+31-70) 340-3016

Authorized officer

Vuillamy, V